**Fine Disregard Wine Co.**

Fine Disregard Wine Co. is a small producer located in Napa Valley. Fine Disregard is a two-person effort committed to producing wines of transparency and authenticity. Their primary concern is seeking out interesting vineyards and working with growers to farm those sites in the best manner they can. Just as importantly, they practice a philosophy of minimal intervention in our winemaking. The philosophy is girded with the practices of picking the fruit early, fermenting with indigenous yeast, and only using seasoned barrels. The resulting wines are undeniably, uniquely Californian—and utterly distinctive.

Mike Schieffer is the Assistant Winemaker for Turley Wine Cellars in St. Helena, CA. His winemaking is informed by his experience working not only in Napa Valley, but also in the Libourne and St. Emilion regions of Bordeaux and the Hunter Valley of Australia.

Kara Maraden, a Pennsylvania native, where she received her Bachelor's and Master's degrees at Penn State University. Currently a viticulturist and plant pathologist in Napa Valley, Kara has farmed vineyards throughout Napa and Sonoma since moving to California in 2010.

Sémillon Oak Knoll Napa Valley

"Originally planted in 1994, the half-acre block comprising the Milhouse Sémillon lies on the eastern edge of the Oak Knoll District in Napa Valley where it is situated atop a moderate slope framed by a southern exposure. The soils throughout the immediate area are part of the well-draining Coombs gravelly loam series and highly alluvial in their definition. The Milhouse clusters tend to be much smaller than usual for Sémillon, with many developing pink skins of a somewhat darker pitch than what the variety can often display at harvest."

**Sémillon**

**Oak Knoll**

**Farming Practices**: practicing organic

**Exposure**: SE

**Soil**: alluvial, well-draining Coombs gravelly loam series

**Harvest Technique**: early picking by hand

**Year Vines Were Planted**: 1994

**Yeast**: indigenous

**Fermentation**: spontaneous

**Malolactic**: spontaneous

**Maturation**: one year in seasoned barrels

**Sulfur**: minimal

**Alcohol**: 13%

**Fined**: no

**Filtered**: no

**Country**: United States

**Region**: Napa Valley

**Sub Region**: Oak Knoll

**Vineyard Size**: half-acre block

**Production #s**: very limited